

Fig. 2

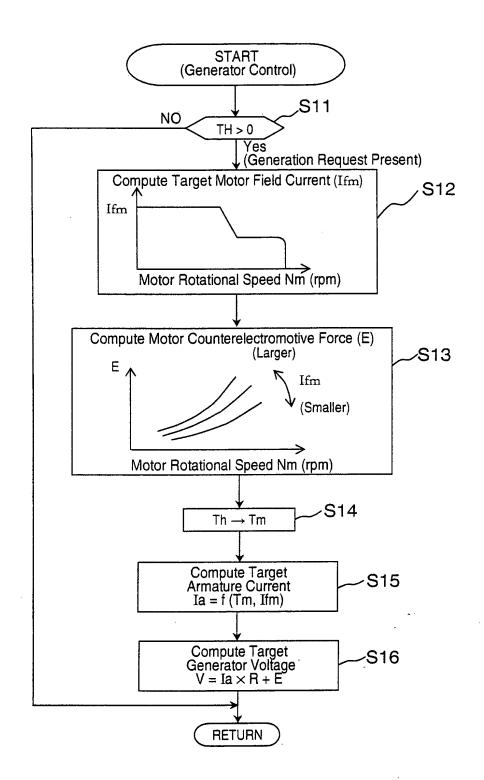


Fig. 3

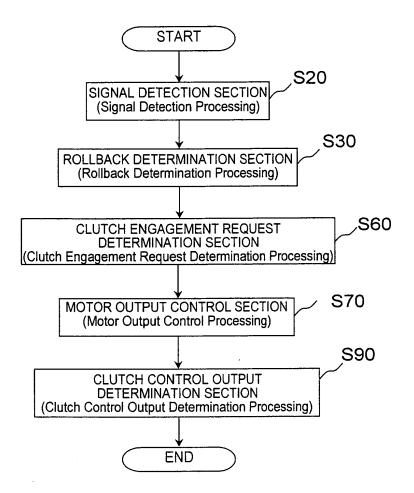


Fig. 4

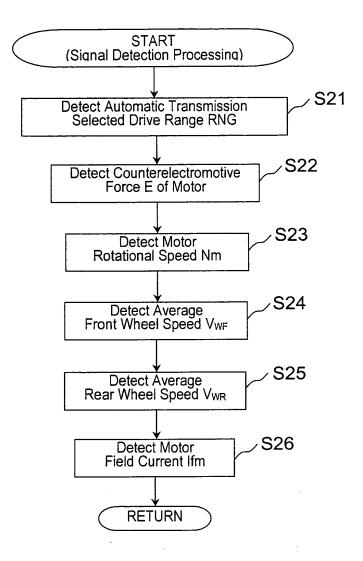


Fig. 5

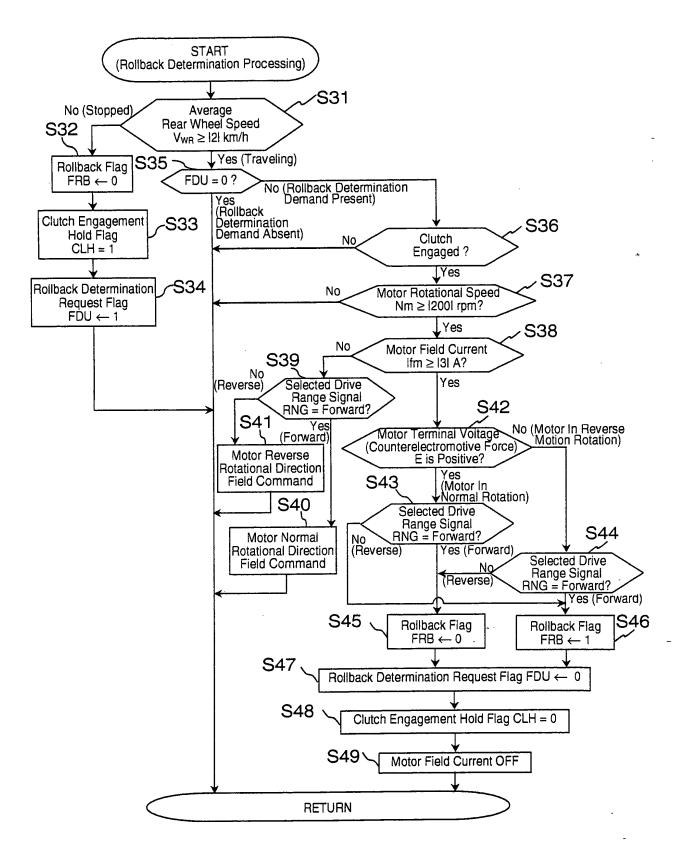


Fig. 6

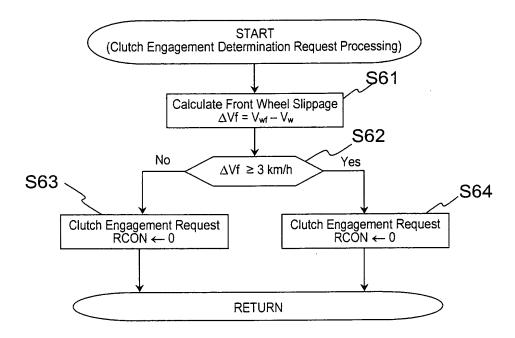


Fig. 7

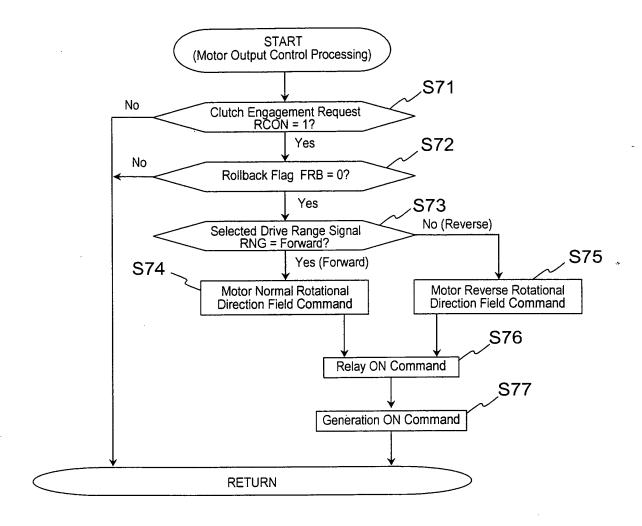


Fig. 8

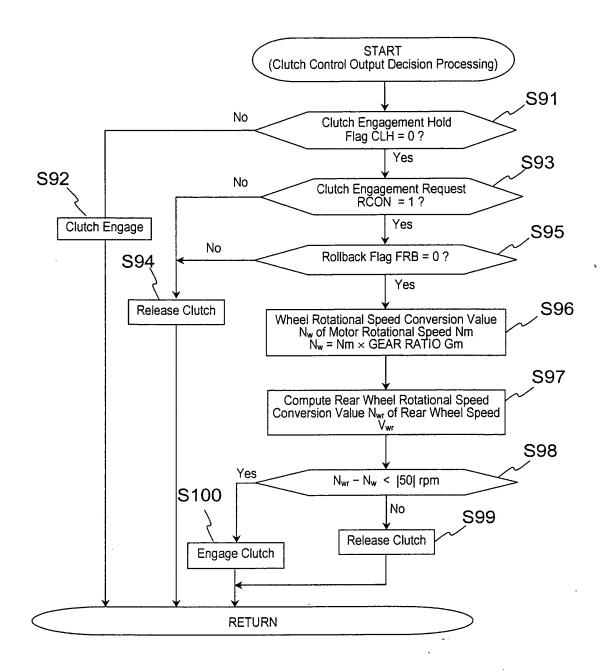


Fig. 9

Field of Motor 4  Rotational Direction of Motor 4	Normal Direction Field (Forward Drive Range)	Reverse Direction Field (Reverse Drive Range)
Normal	E > 0 (Rollback Absent)	E > 0 (Rollback Present)
Reverse	E < 0" (Rollback Present)	E < 0 (Rollback Absent)

Fig. 10

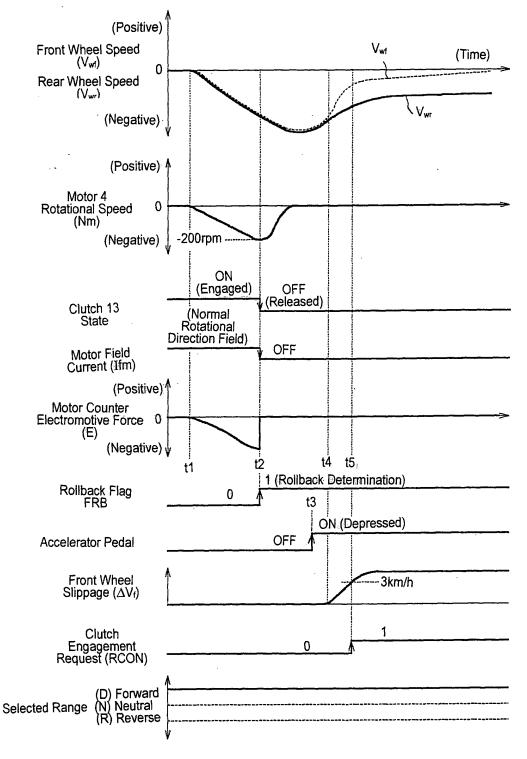


Fig. 11

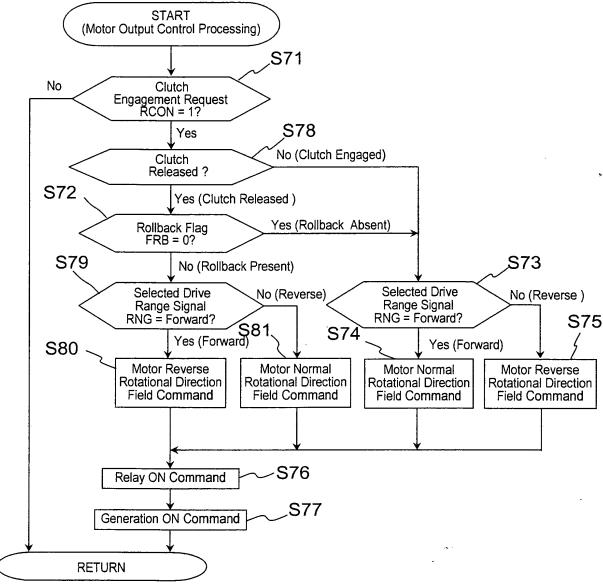


Fig. 12

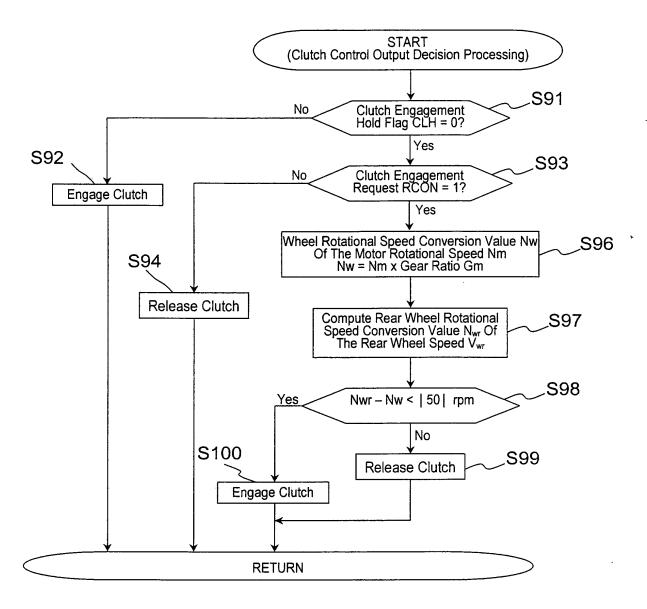


Fig. 13

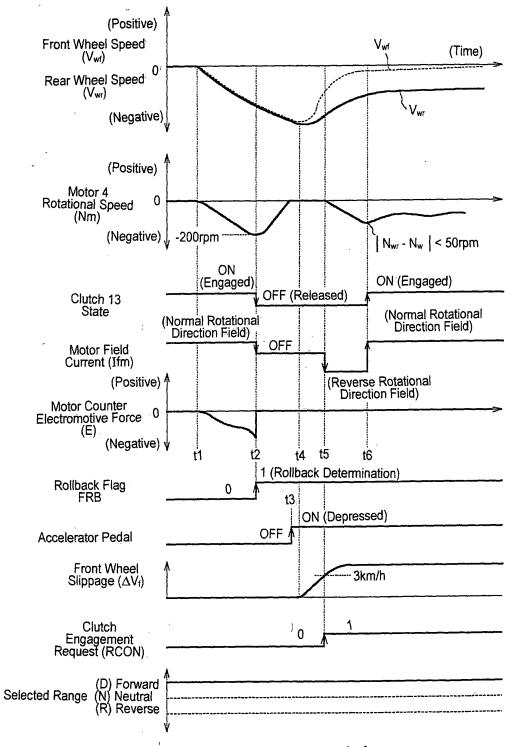


Fig. 14